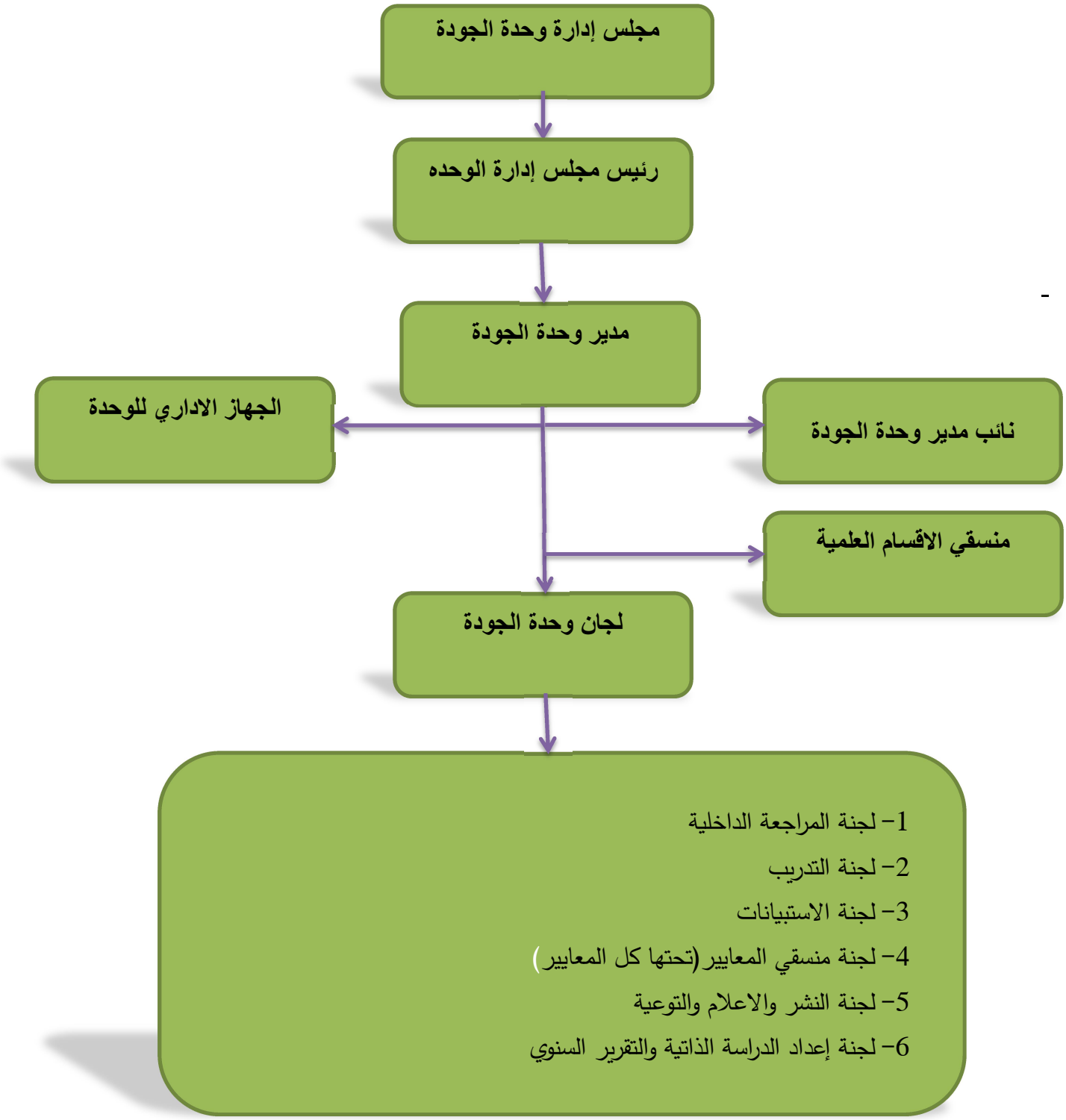الهيكل التنظيمى لوحدة ضمان الجودة: